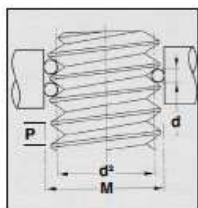


Tabella filettature



- d²** = $M - 3d + 0,866025 P$
d = diametro del filo
d² = diametro medio
M = quota di controllo compresi i fili
 (lettura sul micrometro)
P = passo medio

Filettature
metriche ISO

Nom. Ø	Passo mm P	Ø medio d ²	Ø filo d	Quota M	M-d ²
M 1	0,25	0,838	0,170	1,133	0,295
M 1,2	0,25	1,038	0,170	1,332	0,294
M 1,4	0,3	1,205	0,170	1,456	0,251
M 1,7	0,35	1,473	0,220	1,831	0,358
M 2	0,4	1,740	0,250	2,145	0,405
M 2,3	0,4	2,040	0,250	2,444	0,404
M 2,6	0,45	2,038	0,290	2,789	0,481
M 3	0,5	2,675	0,290	3,113	0,438
M 3,5	0,6	3,110	0,335	3,596	0,486
M 4	0,7	3,545	0,455	4,305	0,760
M 5	0,8	4,480	0,455	5,153	0,673
M 6	1,0	5,350	0,620	6,346	0,996
M 8	1,25	7,188	0,725	8,282	1,094
M 10	1,5	9,026	0,895	10,414	1,388
M 12	1,75	10,863	1,100	12,650	1,787
M 14	2,0	12,701	1,350	15,021	2,320
M 16	2,0	14,701	1,350	17,021	2,320
M 20	2,5	18,376	1,650	21,163	2,787
M 22	2,5	20,376	1,650	23,163	2,787
M 24	3,0	22,051	2,050	25,606	3,555
M 27	3,0	25,051	2,050	28,605	3,554
M 30	3,5	27,727	2,050	30,848	3,121
M 33	3,5	30,727	2,050	33,848	3,121
M 36	4,0	33,402	2,550	37,591	4,189
M 39	4,0	36,402	2,550	40,590	4,188
M 42	4,5	39,077	2,550	42,832	3,755
M 45	4,5	42,077	2,550	45,832	3,755
M 48	5,0	44,752	3,200	50,025	5,273
M 52	5,0	48,752	3,200	54,024	5,272
M 56	5,5	52,428	3,200	57,267	4,839
M 60	5,5	56,428	3,200	61,267	4,839